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SHARP

TFT Liquid Crystal Display Group
SHARP CORPORATION

SPECIFICATION

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| APPLICABLE GROUP TFT Liquid Crystal Display Group |

DEVICE SPECIFICATION FOR
TFT-LCD Module
MODEL No.
LQ133X1TS70

CUSTOMER'S APPROVAL

DATE _____

BY _____



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RECORDS OF REVISION

LQ133X1TS70

| SPEC No. | DATE | REVISED No. | PAGE | SUMMARY | NOTE |
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| | | | | | |
| LD-12607 | Jun.28 2000 | - | - | - | 1st Issue |
| LD12607A | Sep.26.2000 | ① | ④ | 4-2. Interface block diagram Using receiver : SII141 => SII151 | |
| | | | ⑥ | 6-1. TFT-LCD panel driving Current dissipation Typ:445=>640 Max:620=>890 | |
| | | | ⑦ | 6-2. Backlight driving Lamp voltage Typ:610=>600 Lamp power consumption Typ:3.66=>3.60 Kick-off voltage Max:900=>1140 on Ta=25°C | |
| | | | ⑫ | 9. Optical Characteristics Chromaticity of red Y: 0.353+/-0.03=>0.324+/-0.03 Chromaticity of green Y: 0.513+/-0.03=>0.547+/-0.03 Chromaticity of blue Y: 0.516+/-0.03=>0.125+/-0.03 | |
| | | | ⑬ | 13-1. Lot No. and indication Label Add "S" for administration No. | |
| | | | ⑯ | Fig.1 Outline dimension A shape of backside (position of PWB etc) CCFT cable length:190=>90 | |

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1. Application

This specification applies to a color TFT-LCD module, LQ133X1TS70.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a $1024 \times 3 \times 768$ dots panel with 262,144 colors by using TMDS (Transition Minimized Differential Signaling) to interface and supplying +3.3V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

Optimum viewing direction is 6 o'clock.

Backlight-driving DC/AC inverter is not built in this module.

3. Mechanical Specifications

| Parameter | Specifications | Unit |
|----------------------------|--|-------|
| Display size | 34 (13.3") Diagonal | cm |
| Active area | 270.3 (H) × 202.8 (V) | mm |
| Pixel format | 1024 (H) × 768 (V) | pixel |
| | (1 pixel = R + G + B dots) | |
| Pixel pitch | 0.264 (H) × 0.264 (V) | mm |
| Pixel configuration | R,G,B vertical stripe | |
| Display mode | Normally white | |
| Unit outline dimensions *1 | 304 (W) × 240.6 (H) × 8(D) | mm |
| Mass | 750 ± 30 | g |
| Surface treatment | Anti-glare and low reflection (~1.7%) hard-coating 2H | |

*1.Note: excluding backlight cables.

Outline dimensions is shown in Fig.1

4. Input Terminals

4-1. TFT-LCD panel driving

CN1 (TMDS signals and +3.3V DC power supply)

Using connector : DF14A-20P-1.25H (Hirose)

Corresponding connector : DF14-20S-1.25C(Hirose)

| 端子 | 記号 | 機能 | 備考 |
|----|--------|---------------------|------|
| 1 | GND | | |
| 2 | GND | | |
| 3 | RX2+ | Receiver signal (+) | TMDS |
| 4 | RX2- | Receiver signal (-) | TMDS |
| 5 | RX2GND | | |
| 6 | RX1+ | Receiver signal (+) | TMDS |
| 7 | RX1- | Receiver signal (-) | TMDS |
| 8 | RX1GND | | |
| 9 | RX0+ | Receiver signal (+) | TMDS |
| 10 | RX0- | Receiver signal (-) | TMDS |
| 11 | RX0GND | | |
| 12 | RXC+ | Clock signal (+) | TMDS |
| 13 | RXC- | Clock signal (-) | TMDS |
| 14 | RXCGND | | |
| 15 | +3.3V | +3.3V power supply | |
| 16 | +3.3V | +3.3V power supply | |
| 17 | GND | | |
| 18 | GND | | |
| 19 | GND | | |
| 20 | GND | | |

【Note 1】 Relation between TMDS signals and actual data shows below section (4-2).

【Note 2】 The impedance of the connecting cable must be 50 ohm.

【Note 3】 The shielding case is connected with signal GND.

4-2 Interface Block diagram

Corresponding Transmitter : SH150, SH154, SH140

(Silicon Image)

Using receiver : SH151



(Silicon Image)

[Example] Using SH154 (Single pixel/clock, 18bpp)

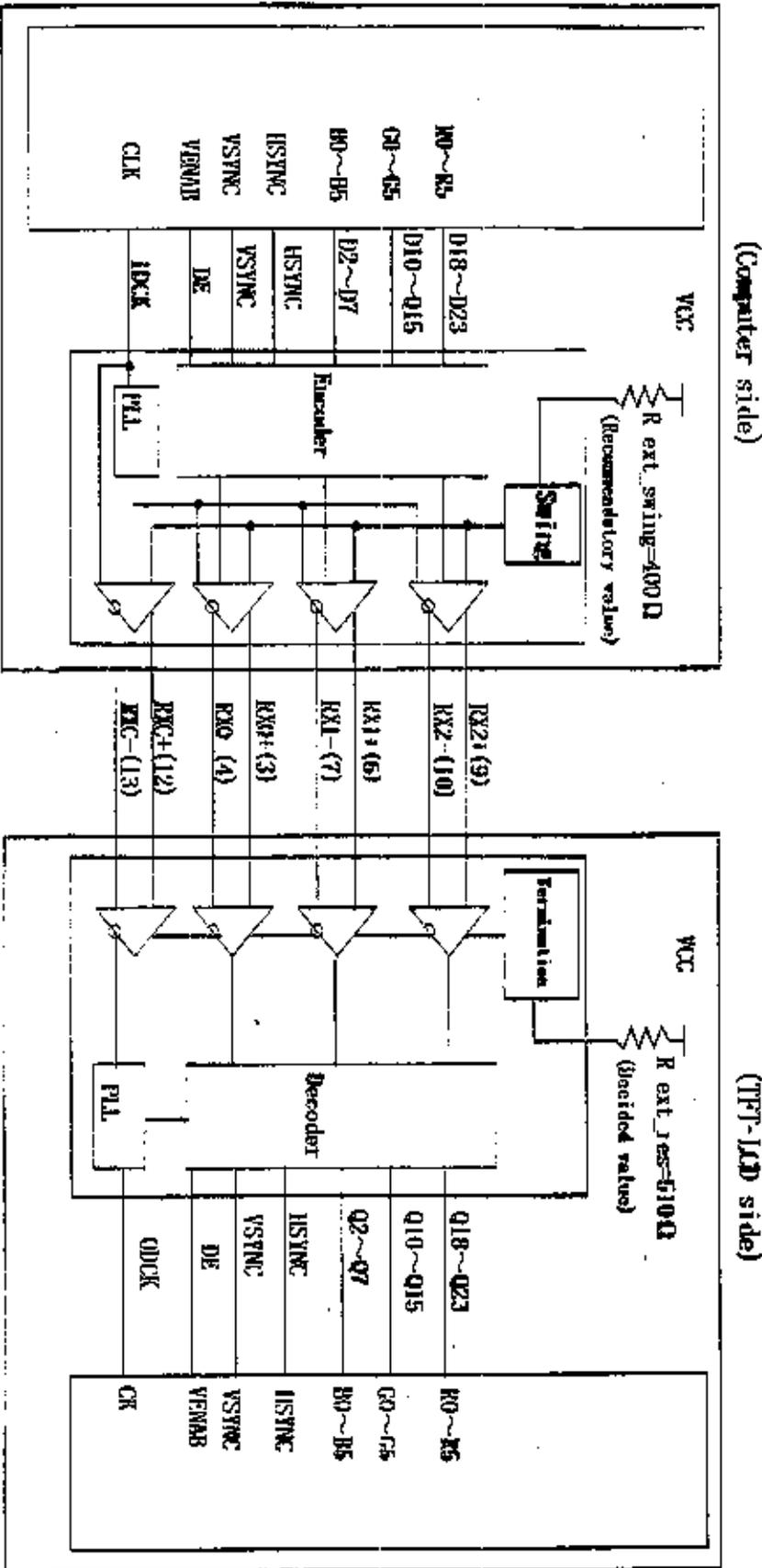


FIG. 2 TMS Interface block diagram

4-3. Backlight driving

CN2,CN3 Using conncter: BHR-03VS-1(JST)

Mating connector : SM02(8.0)B-BHS-1(JST)

| Pin no. | symbol | Function |
|---------|-------------------|---|
| 1 | V _{HIGH} | Power supply for lamp (High voltage side) |
| 2 | NC | |
| 3 | V _{LOW} | Power supply for lamp (Low voltage side) |

5. Absolute Maximum Ratings

| Parameter | Symbo l | Condition | Ratings | Uni t | Remark |
|---------------------------------|------------------|-----------|-----------------------------|----------|---------|
| Input voltage | V _I | Ta=25°C | -0.3 ~ V _{CC} +0.3 | V | |
| +3.3V supply voltage | V _{CC} | Ta=25°C | 0 ~ +4.0 | V | |
| Storage temperature | T _{stg} | — | -25 ~ +60 | °C | 【Note1】 |
| Operating temperature (Ambient) | T _{opa} | — | 0 ~ +50 | °C | |

【Note1】 Humidity : 95%RH Max. at Ta ≤ 40°C.

Maximum wet-bulb temperature at 39°C or less at Ta > 40°C.

No condensation.

6. Electrical Characteristics

6-1. TFT-LCD panel driving

Ta=25°C

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark | |
|--|---------------------|------|------|------|-------|-----------|---------|
| Vcc | Supply voltage | Vcc | +3.0 | +3.3 | +3.6 | V | [Nom1] |
| | Current dissipation | Icc | - | 640 | 890 | mA | [Note2] |
| Permissive input ripple voltage | V _{RP} | - | - | 100 | mVp-p | Vcc=+3.3V | |
| Differential input voltage Single ended amplitude | V _{IP} | 75 | - | 1000 | mV | | |
| Input leakage Current | I _L | -10 | | +10 | μA | Vcc=+3.3V | |



[Note1]

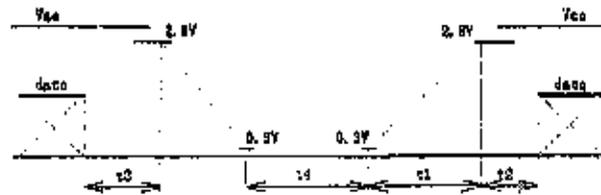
On-off conditions for supply voltage

0 < t1 ≤ 10ms

0 < t2 ≤ 50ms

0 < t3 ≤ 1s

t4 > 200ms



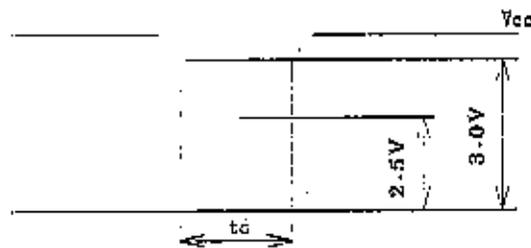
Vcc-dip conditions

1) 2.5V ≤ Vcc < 3.0V

t_d ≤ 10ms

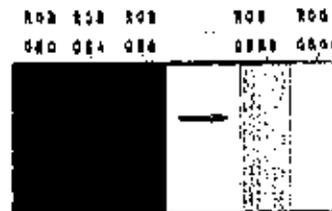
2) Vcc < 2.5V

Vcc-dip conditions should also follow the On-off conditions for supply voltage



[Note2] Typical current situation : 16-gray-bar pattern.

Vcc=+3.3V



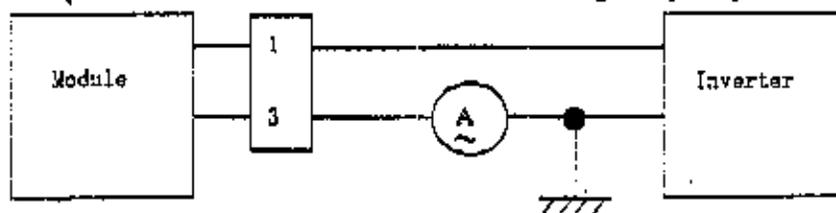
6-2. Backlight driving

The backlight system is an edge-lighting type with a couple of CCFT (Cold Cathode Fluorescent Tube).

The characteristics of the only lamp are shown in the following table. △

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark |
|------------------------|--------|-------|------|------|-------------------|-----------------------------|
| Lamp current range | I_L | 3.0 | 6.0 | 6.5 | mA _{rms} | [Note1] |
| Lamp voltage | V_L | — | 600 | — | V _{rms} | |
| Lamp power consumption | P_L | — | 3.60 | — | W | [Note2] |
| Lamp frequency | F_L | 30 | 60 | 70 | KHz | [Note3] |
| Kick-off voltage | V_S | — | — | 1140 | V _{rms} | T _a =25°C |
| | | — | — | 1400 | V _{rms} | T _a =0°C [Note4] |
| Lamp life time | L_L | 25000 | — | — | Hour | [Note5] |

[Note1] Lamp current is measured with current meter for high frequency as shown below.



* Spin is V_{L07}

[Note2] Calculated value for reference ($I_L \times V_L$)

[Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.

[Note4] The voltage above this value should be applied to the lamp for more than 1 second to start-up. Otherwise the lamp may not be turned on.

[Note5] Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of T_a=25°C and I_L=6.0mA_{rms}.

① Brightness becomes 50% of the original value under standard condition.

② Kick-off voltage at T_a=0°C exceeds maximum value, 1400V_{rms}.

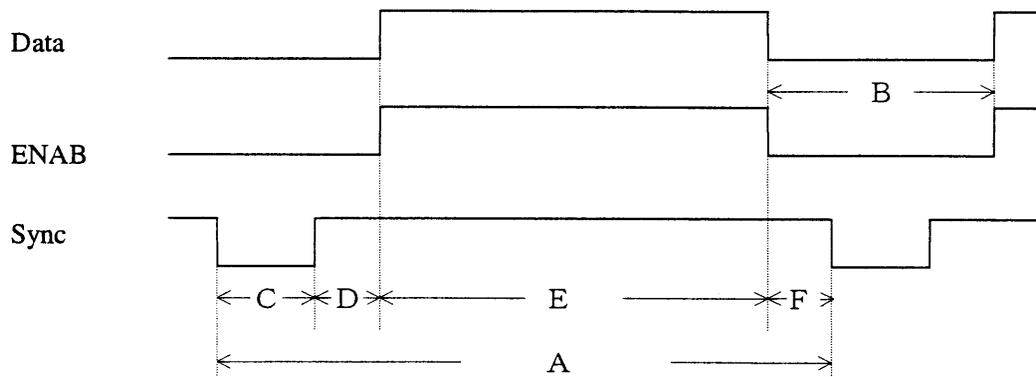
Note) The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC Inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Use the lamp inverter power source incorporating such safeguard as overvoltage/overcurrent protective circuit or lamp voltage waveform detection circuit, which should have individual control of each lamp. In case one circuit without such individual control is connected to more than two lamps, excessive current may flow into one lamp when the other one is not in operation.

7. Timing characteristics of input signals

7-1. Timing characteristics

7-1-1. Digital outputs of TMDS driver



(Vertical)

| Item (symbol) | Min. | Typ. | Max. | Unit | 備考 |
|---|------|--------|------|------|----------|
| Vsync cycle (T_{VA}) | — | 16.667 | — | ms | Negative |
| | 803 | 806 | | line | |
| Blanking period (T_{VB}) | 35 | 38 | — | line | |
| Sync pulse width (T_{VC}) | 4 | 6 | — | line | |
| Back porch (T_{VD}) | 0 | 29 | | line | |
| Sync pulse width+Back porch ($T_{VC}+T_{VD}$) | 35 | 35 | 35 | line | |
| Active display area (T_{VE}) | 768 | 768 | 768 | line | |
| Front porch (T_{VF}) | 0 | 3 | — | line | |

(Horizontal)

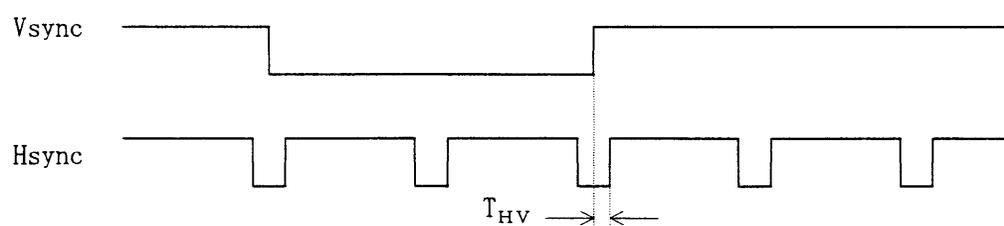
| Item (symbol) | Min. | Typ. | Max. | Unit | Remark |
|---|---------------|--------|---------------|---------|----------|
| Hsync cycle (T_{HA}) | 19.4 | 20.677 | — | μs | Negative |
| | 1260 | 1344 | 1408 | clock | |
| Blanking period (T_{HB}) | 236 | 320 | — | clock | |
| Sync pulse width (T_{HC}) | 8 | 136 | — | clock | |
| Sync pulse width + Back porch ($T_{HC} + T_{HD}$) | $1500-T_{HA}$ | 296 | $T_{HA}-1024$ | clock | |
| Active display area (T_{HE}) | 1024 | 1024 | 1024 | clock | |
| Front porch (T_{HF}) | 0 | 24 | — | clock | |

(Clock)

| Item | Min. | Typ. | Max. | Unit | Remark |
|-----------|------|------|------|------|---------|
| Frequency | 50.0 | 65.0 | 65.3 | MHz | 【Note1】 |

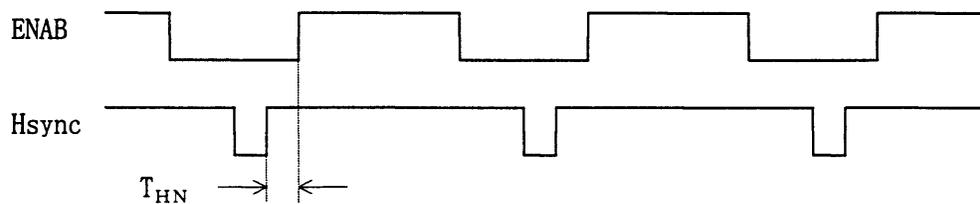
Note) In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

(Hsync-Vsync Phase difference)



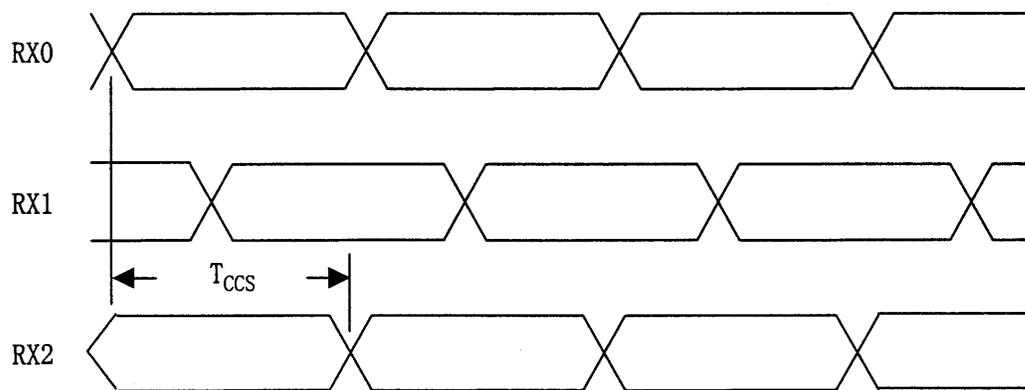
| Item(symbol) | Min. | Typ. | Max. | Unit | Remark |
|--|------|------|-----------------|-------|--------|
| Hsync-Vsync Phase difference(T_{HV}) | 1 | — | $T_{HA}-T_{HC}$ | clock | |

(Hsync-ENAB Phase difference)



| Item | Min. | Typ. | Max. | Unit | Remark |
|--------------|------|------|------|-------|--------|
| (T_{HN}) | 0 | — | 312 | clock | |

7-1-2. TMDS inputs



| Item(symbol) | Conditions | Min. | Typ. | Max. | Unit | Remark |
|---|--------------------------|------|------|------|------|----------------|
| Channel to Channel Differential Input Skew(T_{CCS}) | 65MHz 1 pixel / clock | — | — | 7 | ns | |
| Intra-Pair(+ to -) Differential Input Skew(T_{DPS}) | | — | — | 470 | ps | |
| Worst Case Differential Input Jitter tolerance | | — | — | 465 | ps | [Note1] |

[Note1] Jitter defined as per DVI 1.0 Specification, Section 4.6 *Jitter Specification*.

7-2 Display position

| Item | Standards | Beginning | Ending | Unit | Remark |
|------------|----------------------|-----------|--------|-------|--------|
| Horizontal | rising edge of ENAB | 0 | 1024 | clock | |
| Vertical | rising edge of Vsync | 35 | 803 | clock | |

[Note]

(Horizontal display direction)

Don't keep ENAB "Low" during operation.

(Vertical display direction)

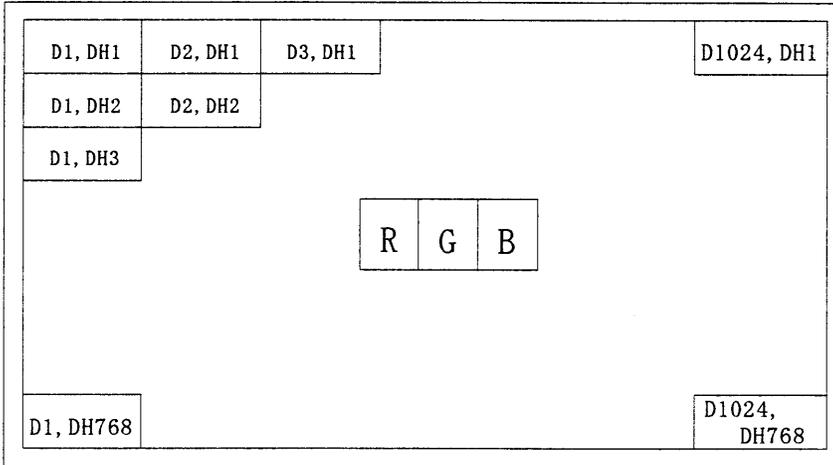
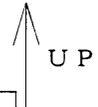
35 lines are counted from Vsync negative edge and data from next line are available.

(Note of ENAB signal)

ENAB could not be used for the purpose of the vertical display start timing.

7-3. Input Data Signals and Display Position on the screen

Display position of input data
(H, V)



8. Input Signals, Basic Display Colors and Gray Scale of Each Color

| Colors & Gray scale | Data signal | | | | | | | | | | | | | | | | | | |
|------------------------|-------------|------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | GrayScale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 |
| Basic Color | Black | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Green | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Cyan | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gray Scale of Red | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | ↓ | ↓ | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | Brighter | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of Green | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | ↓ | ↓ | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of Blue | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | ↓ | ↓ | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Blue | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0 : Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

LD12607-12

9. Optical Characteristics

Ta=25°C, Vcc=+3.3V

| Parameter | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark | |
|-----------------------|------------|------------------------|--------------------|-------|-------|-------------------|-----------|---------------------------|
| Viewing angle range | Horizontal | $\theta 21, \theta 22$ | $CR \geq 10$ | 45 | 50 | — | Deg. | [Note1,4] |
| | Vertical | $\theta 11$ | | 10 | 20 | — | Deg. | |
| | | $\theta 12$ | | 30 | 45 | — | Deg. | |
| Contrast ratio | CRn | $\theta = 0^\circ$ | 150 | — | — | | [Note2,4] | |
| | CRo | Optimum viewing angle | — | 300 | — | | | |
| Response time | Rise | τr | $\theta = 0^\circ$ | — | 10 | — | ms | [Note3,4] |
| | Decay | τd | | — | 30 | — | ms | |
| Chromaticity of white | x | | 0.283 | 0.313 | 0.343 | | [Note4] | |
| | y | | 0.299 | 0.329 | 0.359 | | | |
| Chromaticity of red | x | | 0.545 | 0.575 | 0.605 | | | |
| | y | | 0.294 | 0.324 | 0.354 | | | |
| Chromaticity of green | x | | 0.280 | 0.310 | 0.340 | | | |
| | y | | 0.517 | 0.547 | 0.577 | | | |
| Chromaticity of blue | x | | 0.130 | 0.160 | 0.190 | | | |
| | y | | 0.095 | 0.125 | 0.155 | | | |
| Luminance of white | Y_L | | 170 | 210 | — | cd/m ² | | $I_L=6.0mA_{rms}$ [Note4] |
| White Uniformity | δ_w | | — | — | 1.35 | | | [Note5] |

*The measurement shall be executed 30 minutes after lighting at rating. (typical condition: $I_L=6.0mA_{rms}$)

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.

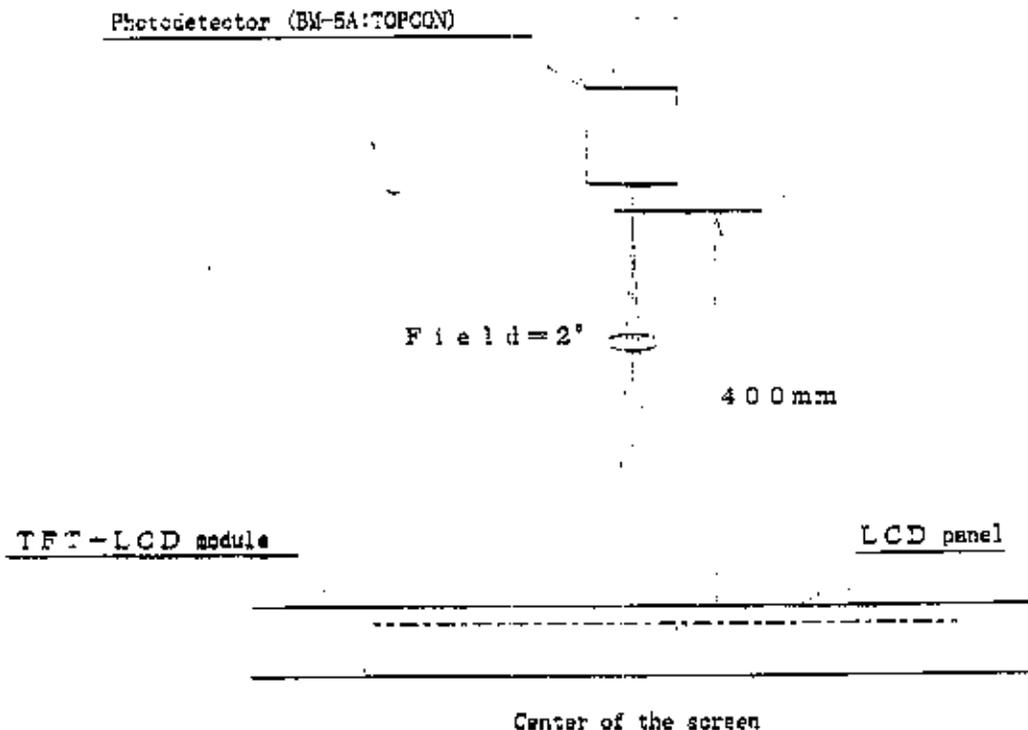
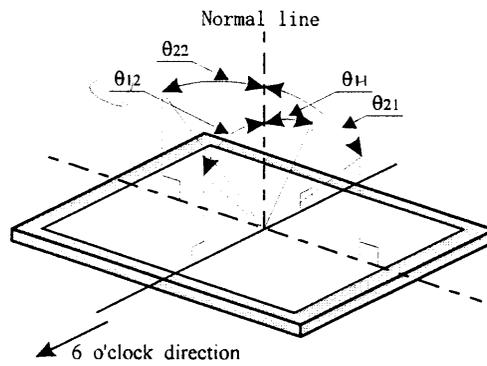


Fig. 3 Optical characteristics measurement method

【Note1】 Definitions of viewing angle range:



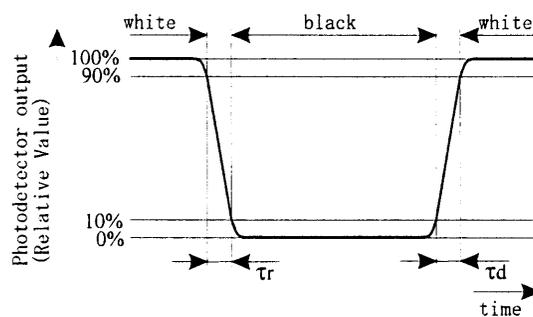
【Note2】 Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

【Note3】 Definition of response time:

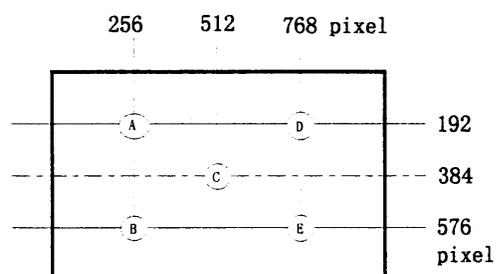
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white" .



【Note4】 This shall be measured at center of the screen.

【Note5】 Definition of white uniformity:

White uniformity is defined as the following with five measurements (A~E) .



$$\delta_w = \frac{\text{Maximum Luminance of five points (brightness)}}{\text{Minimum Luminance of five points (brightness)}}$$

10. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable .
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist .
- c) Since the front polarize is easily damaged, pay attention not to scratch it .
- d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately .
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth. .
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care .
- g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling .
- h) Make sure the four mounting holes of the module are grounded sufficiently. Take electro-magnetic interference (EMI) into consideration.
- i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed .
- j) Observe all other precautionary requirements in handling components .
- k) When some pressure is added onto the module from rear side constantly , it causes display non-uniformity issue , functional defect , etc . So , please avoid such design .

11. Packing form

- a) Piling number of cartons : MAX. 5
- b) Package quantity in one carton : 5pcs
- c) Carton size : 340mm(W) × 420mm(H) × 180mm(D)
- d) Total mass of one carton filled with full modules : 5500g

Packing form is shown in Fig.4.

LD12607-15

12. Reliability test items

| No. | Test Item | Conditions |
|-----|---|--|
| 1 | High temperature storage test | Ta=60°C 240h |
| 2 | Low temperature storage test | Ta=-25°C 240h |
| 3 | High temperature & high humidity operation test | Ta=40°C ; 95%RH 240h (No condensation) |
| 4 | High temperature operation test | Ta=50°C 240h (The panel temp. must be less than 60°C) |
| 5 | Low temperature operation test | Ta=0°C 240H |
| 6 | Vibration test (non- operating) | Frequency : 10~57Hz/Vibration width (one said) : 0.075mm : 58~500Hz/Gravity : 9.8m/s ² Sweep time : 11minutes Test period : 3 hours (1 hours for each direction X,Y,Z) |
| 7 | Shock test (non- operating) | 1. Max. gravity : 490m/s ² Pulse width : 11 ms, sine wave Direction : ±X, ±Y, ±Z once for each direction |

[valuation method]

Module test is done in standard condition, under the inspection standard of the shipment inspection standard book. We consider which there is the change that becomes an obstruction on practical use or not.

13. Others

1) Lot No. and indication Label:

How to express Lot No. 


A production year (the last figures of the Christian Era)

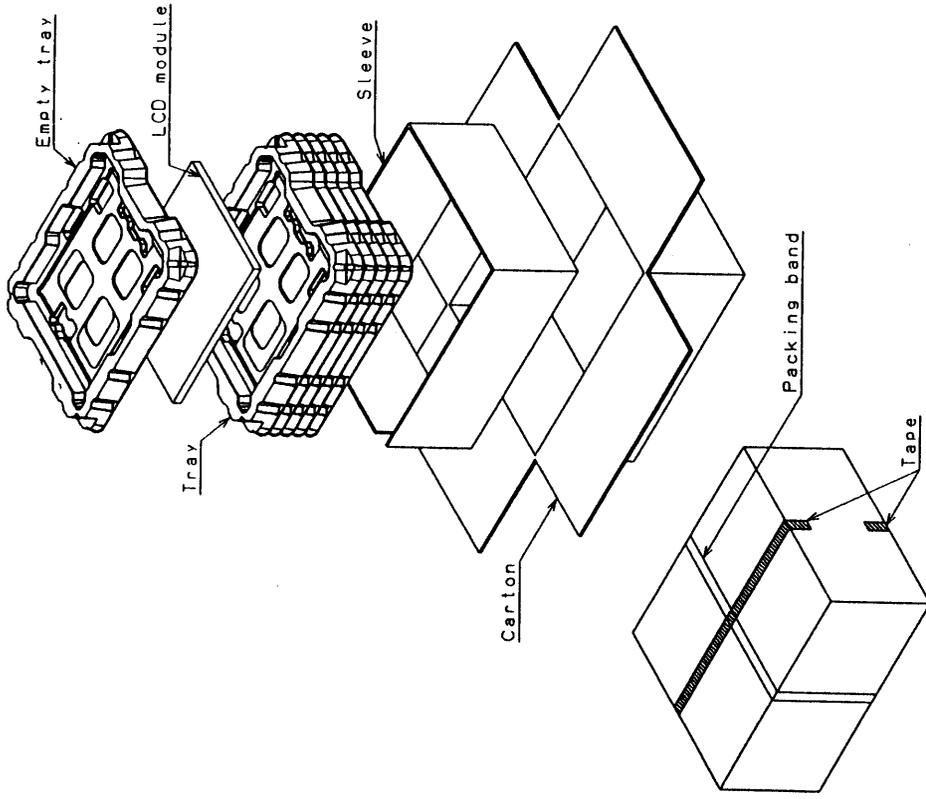
Serial No.

A production month (1~9, X, Y, Z)

Administration No.

- 2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value .
If adjusted value is changed, the specification may not be satisfied .
- 3) Disassembling the module can cause permanent damage and should be strictly avoided .
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time .
- 5) The chemical compound which causes the destruction of ozone layer is not being used.
- 6) When any question or issue occurs , it shall be solved by mutual discussion .

-Packing barcode label-



| | |
|-------------------------|---|
| 社内番: (4S) LQ133X1TS70 | ① |
| LotNO.: (17)2000.06.231 | ② |
| Quantity: ③ 5 pcs | ③ |
| ユーザー番: ④ | ④ |
| シャープ物混用ラベルです。 | ⑤ |

- ① Model No.
- ② Lot No. (Date)
- ③ Quantity
- ④ User model No.
- ⑤ Sharp model No.

FIG. 4 PACKING FORM